



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4149-5

Job Sheet 176518



Part No: D4149-5

Job Qty: 10 ea

Part Name: Eyebolt Stud



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/25/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 5/15/18

Description:

Type: Stock

Note: DWG REV C IPP REV:A NEW ISSUE 10-07-22 JLM VERIFIED BY:DD IPP Rev:B 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	5/15/18	5/15/18	0.00	0.00	Start Up Machining-2		18/06/29
100	Doosan	10 pcs	5/15/18	5/15/18	0.33	2.68	Doosan		18/06/29
120	QC	10 pcs	5/15/18	5/15/18	0.00	0.00	QC8		18/06/29
150	Packaging	10 pcs	5/15/18	5/15/18	0.00	0.00	Packaging3-2		JUN 29 2018
160	QC21-SA	10 Ea	5/15/18	5/15/18	0.00	0.00	QC21		JUL 04 2018

Part Op 100 - turn as per dwg and folio FA950
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R1.000	303 Round Bar 1.00	2.5000 ft (.25 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R1.000	3	12	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Eyebolt Stud	0.250Inches + 0.003 - 0.000	0.251 0.250	Diameter	
2	Eyebolt Stud	1.380Inches ± 0.030	1.380 1.350		
3	Eyebolt Stud	0.400Inches + 0.000 - 0.010	0.398 0.390		
4	Eyebolt Stud	0.700Inches + 0.010 - 0.000	0.706 0.700		
5	Eyebolt Stud	0.030Inches ± 0.010	0.030 0.020	Radius	
6	Eyebolt Stud	0.375Inches + 0.000 - 0.020	0.367 0.355	Diameter	
7	Eyebolt Stud	0.700Inches + 0.000 - 0.010	0.695 0.690	Diameter	
8	Eyebolt Stud	0.200Inches ± 0.010	0.200 0.190		
9	Eyebolt Stud	1.500Inches ± 0.010	1.498 1.490		
10	Eyebolt Stud	0.060Inches ± 0.030	0.060 0.030	Radius	
11	Eyebolt Stud	2.880Inches ± 0.030	2.880 2.850		
12	Eyebolt Stud	0.310Inches ± 0.010	0.313 0.300		
13	Eyebolt Stud	0.750Inches + 0.003 - 0.000	0.751 0.750		
14	Eyebolt Stud	0.750Inches ± 0.030	0.742 0.720		
15	Eyebolt Stud	0.735Inches ± 0.010	0.735 0.725		

Plex 4/25/18 9:05 AM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S088505



Part: D4149-5

Job No: 176518

Serial No/Batch: S088505

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/29/10